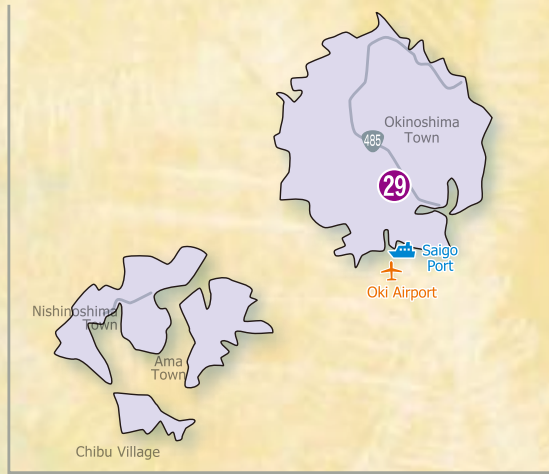


Breweries MAP

Wineries, Distilleries, etc.



Japan. "Kampai" to the world.



TOTTORI

PREFECTURE

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Iwami Town	1 IWAMI BLUE BEER FACTORY	TANADAMAI Ale	090-6909-5431	○	●	☆	○	—
Tottori City	2 TOTTO WINERY	TOTTO WINE	0857-30-0003	○	●	☆	○	—
	3 Saiji21	DOBUROKU DONJENGAESEH	0858-88-0177	○	●	☆	○	—
Yazu Town	4 KITAKOHONTEN TOTTORI	MANYOU OUTAGE	0858-71-0316	○	●	☆	○	—
Chizu Town	5 Talmay	Session	0858-71-0139	●	●	☆	○	—
Hokuei Town	6 HOJO WINERY CO., LTD.	HOJOYO WINE	0858-36-2015	○	●	☆	○	—
	7 UMETSU SHUZO CO., LTD.	Nokyo	0858-37-2008	○	●	☆	○	—
Kotoura Town	8 tokumanjiri hinomoto beer	BYAKU	0858-53-0618	○	●	☆	○	—
Kurayoshi City	9 KURAYOSHI BEER CO., LTD.	IPA	0858-27-1432	○	●	☆	○	—
	10 KURAYOSHI WINERY	MIYU	0858-27-1381	○	●	☆	○	—
	11 GENSU SHUZO KANINONGURA	Y Vitality	0858-22-4056	○	●	☆	○	—
	12 Matsui Shuzo An Limited Partnership Kurayoshi Distillery	Matsui Pure Malt Whiskey The Kurayoshi	0858-27-0381	○	●	☆	○	—
Houki Town	13 Kume-Zakura Micro Brewery Corp.	DAISEN G BEER	0859-68-5570	○	●	☆	○	—
	14 Kume-Zakura Sake Brewery Corp.	Umeshu	0859-68-6555	○	●	☆	○	—
	15 DAISEN WINERY	Go	0859-68-6188	○	●	☆	○	—
Yonago City	16 GENRYU DOBUROKU KAMIDAI	GENRYU DOBUROKU KAMIDAI	0859-62-1711	○	●	☆	○	—
Sakaminato City	17 JAP BREWERY	475 BEER	0859-46-0475	○	●	☆	○	—
	18 Chiyomusubi Sake Brewery	Gin IMPACT	0859-42-3191	○	●	☆	○	—

The back is written in Japanese.

裏面は日本語版です。

Breweries Map



HIROSHIMA

PREFECTURE

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Miyoshi City	1 Vnoble Vineyard & Winery	Sauvignon Blanc	0824-55-6182	○	●	☆	○	—
	2 HIROSHIMA NOH BREWERY	Pione Ale	090-3889-9469	○	●	☆	○	—
	3 Hiroshima Miyoshi Winery	TOMOE	0824-64-0200	○	●	☆	○	—
Kita-Hiroshima Town	4 farmer's restaurant KOKOHIA	SHIROI-HOTARU	090-1688-1294	○	●	☆	○	—
	5 HOKKOH Winery	YAMASHINO	0826-82-3672	○	●	☆	○	—
	6 Fukumitsu Sake Brewery Co., Ltd.	ONIKIRIKU AWA	090-7129-2767	○	●	☆	○	—
	7 ARUPEN-YA YAHATAKOHISEN YUZO	DOBUROKU FRESH HACHIMAN	090-5264-3889	○	●	☆	○	—
Akiota Town	8 JINSEKI-HIGHLANDS BREWERY	Jinseki forest lager	080-7538-8857	○	●	☆	○	—
Jinsekikogen Town	9 Naorai Jinseki Distillery	JOCHU	03-6801-5638	○	●	☆	○	—
Fukuyama City	10 YAMANOKYO OTA WINERY	Yamano Valley Wine	084-974-2754	○	●	☆	○	—
	11 TOMONO	TOMONOKURA LIMONCINO	090-8244-7156	○	●	☆	○	—
	12 Okamoto Kanetaro Main Store Co., Ltd. Tono Houshushu Kura	Muboshi Houshushu	084-982-2126	○	●	☆	○	—
	13 Akatani Houshushu Akataniura	Akatani Houshushu Green Label	084-982-2453	○	●	☆	○	—
	14 T Irie brewing Co., Ltd.	Houmeishu	084-982-2013	○	●	☆	○	—
	15 TOMOSHUZO	HOUMEISHU	084-982-2011	○	●	☆	○	—
Onomichi City	16 ONOMICHI ADAMI BREWERY	Carp Ale	0848-38-2221	○	●	☆	○	—
	17 ONOMICHI BREWERY	Onomichi Ale	0848-38-2710	○	●	☆	○	—
	18 SHIMANAMI BREWERY	STRIKE PILSNER	—	○	●	☆	○	—
Sera Town	19 SERA WINERY	CELAAL-HYAKKA	0847-25-4300	○	●	☆	○	—
	20 Serakoishi	Doburoku Serakoishi	0847-22-0217	○	●	☆	○	—
Mihara City	21 no.505 Hiroshima winery	—	0847-34-2055	○	●	☆	○	—
	22 SETOUCHI UOZOJO	Mihara New Bailey A	—	○	●	☆	○	—
Takehara City	23 Nakao Sake Brewery Co., Ltd.	Ocho Lemon Sake	0846-22-2035	○	●	☆	○	—
Osakikamijima Town	24 MICHISHIO BREWING	Session IPA Lemon	090-4575-0853	○	●	☆	○	—
Higashi-Hiroshima City	25 Hakubotan Shuzo Co., Ltd.	Hakubotan Umeshu	082-422-2142	○	●	☆	○	—
	26 KAMOTSURU SAKI BREWING CO., LTD.	Jumashu based Plum Liqueur	082-422-2122	○	●	☆	○	—
	27 TESHIGOTO BREWERY	Lemon Ale	082-433-3345	○	●	☆	○	—
	28 ASSEO BREW CO., LTD.	—	082-433-4959	○	●	☆	○	—
Kure City	29 MONKAWA SHUZO CO., LTD.	HAKUKO	0823-84-2002	○	●	☆	○	—
	30 SETOUCHI DISTILLERY	SETOUCHI	0823-22-1029	○	●	☆	○	—
Hiroshima City	31 KYOKUHO SHUZO CO., LTD.	OKAWANNO UNMESHU	082-812-3344	○	●	☆	○	—
	32 HIROSHIMA NORTH BEER	PALE ALE	082-557-4398	○	●	☆	○	—
	33 HIROSHIMA NEIGHBORLY BREWING	HINODE LAGER	082-236-9313	○	●	☆	○	—
	34 TAROS BREWING	TOPOLOGY	080-7822-3814	○	●	☆	○	—
	35 Session's Brewery	Hiroshima Lemon Ale	082-232-8855	○	●	☆	○	—
Hiroshima City Nishi Ward	36 YOKOGAWA BREWERY	YOKOGAWA Golden Ale	082-563-5033	○	●	☆	○	—
Hiroshima City Saki Ward	37 KAN factory	UMAMI lemon sour	080-3876-9749	○	●	☆	○	—
Hatsukaichi City	38 SAKURAO GIN DISTILLERY CO., LTD.	SAKURAO GIN	0829-32-2111	○	●	☆	○	—
	39 MIYAJIMA BREWERY	THE DEER BEER	0829-40-2607	○	●	☆	○	—
	40 ETAIWA MOTO CO., LTD.	YOSORO	0823-42-0001	○	●	☆	○	—
	41 ETAIWA Works	GOLDEN ALE	082-884-0191	○	●	☆	○	—

HIROSHIMA REGIONAL TAXATION

BUREAU HOMEPAGE

<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>



SHIMANE

PREFECTURE

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Matsue City	1 Daikonshima Brewery	Shimane Daikonshima Doburoku	070-8525-4698	○	●	☆	○	—
	2 Yoneda Sake Brewery Co., Ltd.	HONMIRIN SHIPPO	0852-22-3232	○	●	☆	○	—
	3 IZUMONOKUNI MATSUE Brewery	SAKUSAYA Ale	080-3875-5374	○	●	☆	○	—
	4 Matsue BEER HEARN Brewery	Matsue BEER HEARN	0852-55-8355	○	●	☆	○	—
Yasugi City	5 RONDIN BREWERY	RONDIN GOLD	090-8337-8902	○	●	☆	○	—
	6 KINPO SHUZO	TATARA	0854-27-0111	○	●	☆	○	—
	7 AOTOSHIZO Co., Ltd.	HOROYOI UMESHU	0854-36-0006	○	●	☆	○	—
Okuzumoto City	8 Okuzumoto D-369 DOBROKU	Umeshu	0854-57-0888	○	●	☆	○	—
Izumo City	9 Sakemochida Honten Co., Ltd.	Yamashiro Masamune Umeshu	0853-62-2023	○	●	☆	○	—
	10 SHIMANE WINERY	SHIMANE WINE	0853-53-5577	○	●	☆	○	—
	11 cheerz company	EYE SPUCE	0853-25-8999	○	●	☆	○	—
	12 FUJI BREWING COMPANY	KUMONOVUZUSHU	0853-21-1510	○	●	☆	○	—
	13 ASASHUZO CO., LTD.	JUJIASAHI	0853-21-0039	○	●	☆	○	—
	14 Izumo Brwng Co.	Punkish IPA	0853-91-9233	○	●	☆	○	—
	15 IZUMO-TAKI Brewery	beautiful beer	0853-77-2089	○	●	☆	○	—
Unnan City	16 Okuzumoto Vineyard Co., Ltd.	OKUZUMOTO WINE	0854-42-3480	○	●	☆	○	—
	17 OMONA YANGJO	OMONA MAKEGOLU	080-7796-3361	○	●	☆	○	—
Ohda City	18 Iwami Winery	Sanbe FUJINOYUVE	0854-83-9103	○	●	☆	○	—
Misato Town	19 Osen Brewery	doburoku-Osen	0855-74-6122	○	●	☆	○	—
Kawamoto Town	20 mizu et rice	DOBUROKU	0855-74-0086	○	●	☆	○	—
Gotsu City	21 IWAMI BAKUSHU	SESSION IPA 151	0855-25-5740	○	●	☆	○	—
Hamada City	22 FARMER'S BREWERY	HONAMI HASSAKU	0855-25-5134	○	●	☆	○	—
	23 KINOSHIGE DOBROKU	YAMASHIRO HONTEN	090-5264-8758	○	●	☆	○	—
Masuda City	24 SATOYAMAZAKURA	Simane Gin SHIN-ON	0856-22-0127	○	●	☆	○	—
	25 MIGITAHONTEN CO., LTD.	MIGITA Whisky	0856-23-0028	○	●	☆	○	—
	26 TAKATSUGAWA RIVER BEER	MASUDA Muscat Ale	0856-32-9641	○	●	☆	○	—
	27 TANAKA BUDOUEN	BLACK TORNADO	0856-22-4901	○	●	☆	○	—
Tsuwano Town	28 ZAIMASAKABA	OHGAI	0856-72-0039	○	●	☆	○	—
Okinooshima Town	29 OKI SAKI BREWERY CO., LTD.	OKI YUIYUI	08512-2-1111	○	●	☆	○	—

Shochu

Beers: Beer, Sparkling liquor

Wine: Wine, Fruit wine, Sweet fruit wine

Whiskey: Whisky, Brandy

Liqueurs: Spirits

Sweet sake

Other brewed liquors

- : Web: Mail order Possible
- : Web: Mail order Impossible
- : There is a shop on the premises
- ☆: Visit to the brewery... Possible
- ☆: Visit to the brewery... Reservation
- : English and Chinese spoken
- : No English or Chinese spoken



YAMAGUCHI

PREFECTURE

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Iwakuni City	1 Arch Brewery	Arch Pale ale	080-6341-0498	○	●	☆	○	—
	2 KAMEY'S IWAKUNI BASE BREWERY	The Ride55 Red IPA	090-6473-9271	○	●	☆	○	—
	3 MEYER BREWERY	Meyer Lemon Pilsner	090-8210-8098	○	●	☆	○	—
	4 Suooshima Winery	Domaine Pinot Levy	080-2942-1765	○	●	☆	○	—
	5 Setouchi Jams Garden	Limoncello	0820-73-0002	○	●	☆	○	—
	6 YAMAGATA HONTEN	Umeno Kaori	0834-25-0048	○	●	☆	○	—
	7 SKYHOP BREWING	SAVER HAZY IPA	0834-34-0562	○	●	☆	○	—
	8 HATSUMOMIDI	SUIISO-SARASHI	0834-21-0075	○	●	☆	○	—
Hofu City	9 Japan Traditional Nigori Sake	DOBROKU TANWINKU	0835-57-0687	○	●	☆	○	—
	10 JFAS Yamaguchi Factory	Plum Liqueur KOGYOKU	0835-32-0612	○	●	☆	○	—
Yamaguchi City	11 Yamaguchi Beer	Yamaguchi Beer Pilsner	083-941-0100	○	●	☆	○	—
	12 YAMAGUCHI-HAGIBEE CO., LTD.	CHOMMAGE BEER	0838-25-5612	○	●	☆	○	—
Hagi City	13 Yamaguchi Winery	Yamaguchi wine	0836-71-0360	○	●	☆	○	—
Sanyo-Onoda City	14 SHIKATAKI KIKUGAWA FACTORY	FUKU FIN SAKI	083-284-0111	○	●	☆	○	—
Shimonoseki City	15 Utsui Brewery	VACAN CRAFT	083-250-9102	○	●	☆	○	—
	16 Shimonoseki Craft Beer	Akama Red Ale	083-249-6266	○	●	☆	○	—

OKAYAMA

PREFECTURE

Municipality	Factory	Main brand	Phone	WEB	Shop	Visit	English spoken	Chinese spoken
Nishiwakura Village	1 NISHIWAKURA-HINOKI Brewery	HINOKI-IPA	—	○	●	☆	○	—
Tsuyama City	2 Tagohonteki Sake Brewery Co.,Ltd.	TSUYAMA BEER	0868-29-1111	○	●	☆	○	—
	3 NAKAMURA SHUZO CORPORATION	SAKUSHIMUSASHI	0868-27-0008	○	●	☆	○	—
Maniwa City	4 HIRUZEN-KAGAKU DOBUBROKU	SHIROMITE	090-9974-6703	○	●	☆	○	—
	5 Hiruzen Brewery TSUCHIYAMAZU	Sour Ale	090-7546-3814	○	●	☆	○	—
	6 HIRUZEN WINERY	MTS COGNATIVE RED	0867-66-4424	○	●	☆	○	—
Niimi City	7 TSUJI Co.,Ltd.	GOZENSHU Yuzushu	0867-44-3155	○	●	☆	○	—
	8 Mimasaka Beer Works	Session IPA	0867-44-1535	○	●	☆	○	—
	9 domaine tetta	chardonnay	0867-96-3658	○	●	☆	○	—
Bizen City	10 OKAYAMA WINE VALLEY ARATIDOMARI WINERY	QUAGURA	070-4386-5301	○	●	☆	○	—
Setouchi City	11 TSUKUBI TATE KASGA KABUSHIKI GAISHA	OGRE OR REAL DOOR	0869-62-0543	○	●	☆	○	—
	12 KOSU SHUZO CO.,LTD.	PEACH LIQUOR	0869-34-2002	○	●	☆	○	—
Akaiwa City	13 Okayama Forest Park dotsunomori Beer Factory	Pilsner	086-958-2111	○	●	☆	○	—
	14 KOREASATO WINERY CO.,LTD.	TSUCHINARO	086-958-2888	○	●	☆	○	—
Okayama City Higashi Ward	15 OKAYAMA WINERY	Grande Polaire Yachi Kerner	—	○	●	☆	○	—
	16 Toshihori Sake Brewery Co.,Ltd.	Sakishitsuji Lemon Sale	086-957-3117	○	●	☆	○	—
	17 MURAKAMACHI SHUZO CO.,LTD.	AMAJUKU TOKORUKU SHIMIZU(AKAUKOTOSHU)	086-955-0029	○	●	☆	○	—
Okayama City Minami Ward	18 Kirin Brewery Okayama	Kirin Ichiban Shiro	086-953-2525	○	●	☆	○	—
	19 Okayama Sadaji Brewery GOTUKU KOBORI	Okayama Sadaji Beer Muscat	086-230-4231	○	●	☆	○	—
Okayama City Minami Ward	20 LAMP BEER STUDIO	RED IPA	070-7101-3645	○	●	☆	○	—
Okayama City Naka Ward	21 Miyashita Sake Brewery	DOPO BEER Single Malt Whisky Okayama	086-272-5594	○	●	☆	○	—
	22 KIBIDOTESHITA A BEER BREWERY	ONZAKI	086-235-5711	○	●	☆	○	—
Okayama City Kita Ward	23 Kawazu Brewing	Peach Boy GoldenAle	086-897-0017	○	●	☆	○	—
	24 LA GRANDE COULINE JAPON	SHOKOSHI	—	○	●	☆	○	—
	25 FUTANO SAKI BREWERY	FUTANO UMESHU	086-295-0025	○	●	☆	○	—
Kibichuo Town	26 kibi VALLEY	kibi WINE PIONE White	0866-56-8747	○	●	☆	○	—
Takahashi City	27 AKAGI SHUZO CO.,LTD.	SHOUCHU KIBIZI	0866-45-3006	○	●	☆	○	—
Hayashima Town	28 KURASHIKI BREWING CO.	KURASHIKI HAZY PA	090-1894-6982	○	●	☆	○	—
Kurashiki City	29 FUNAO WINERY Co.,Ltd.	Muscat of Alexandria Seminoval Type	086-552-9789	○	●	☆	★	—
	30 Juhachi Zakari Shuzo Co.,Ltd.	Kotonowa	086-477-7125	○	●	☆	○	—
	31 KIRUCHI SAKI BREWING Co.,Ltd.	KURASHIKI-KOMACHI	086-522-5145	○	●	☆	○	○
Kasaka City	32 FUJISAKI TOLJAE-MON CO.,LTD.MIRINOGA	TEZUKURAHOMIRIN	086-528-1043	○	●	☆	○	—
	33 Mushihama Brewery	MUGINOGAHI-MARI	090-8377-2897	○	●	☆	○	—
Ibara City	34 Kijitora shofukudo	Doburoku Cantabile	080-3765-0945	○	●	☆	○	—